

PROCESS - FILLING AND PRESSING AS ENUMERATED IN APPENDIX-'A-1'

| S/N | Items | Dimension | Filling (mg) | 1 st Pressing Kg/cm ² | Filling (mg) | 2 nd Pressing Kg/cm ² | Filling (mg) | 3 rd Pressing Kg/cm ² | Filling (mg) | 4 th Pressing Kg/cm ² | Filling (mg) | 5 th Pressing Kg/cm ² | Filling (mg) | 6 th Pressing Kg/cm ² |
|-----|---------------------|---|---------------------------------|---|----------------------|---|---------------------------------|---|-----------------------|---|--------------|---|----------------------|---|
| 1 | 1 Sec Delay Tube | 10 mm x 1.25 pitch, Height-14.45 ± 0.5 mm | CHEMICAL – 17 (40±5) | 4-6 | DM(50±5) + DC(100±5) | 4-6 | CHEMICAL – 17 (50±5) | 4-6 | - | - | - | - | - | - |
| 2 | 1 Sec delay tube DM | 10 mm x 1.25 pitch, Height-14.45 ± 0.5 mm | CHEMICAL – 17 (50±5)+ DM(400±5) | 3-3. | CHEMICAL – 17 (50±5) | 3-3.5 | - | - | - | - | - | - | - | - |
| 3 | 2 Sec delay tube DM | 10 mm x 1.25 pitch, Height-17.05 ± 0.5 mm | CHEMICAL – 17 (50±5)+ DM(400±5) | 3-3.5 | DM(200±5) | 3-3.5 | DM(100±5)+ CHEMICAL – 17 (50±5) | 3-3.5 | - | - | - | - | - | - |
| 4 | 2.2 Sec delay tube | 11.95 mm x 1.25 pitch, Height-25 ± 0.5 mm | CHEMICAL – 17 (50±5) | 4-6 | DM(50±5) + DC(150±5) | 4-6 | DC(150±5) | 4-6 | CHEMICAL – 17 (50±5) | 4-6 | - | - | - | - |
| 5 | 5 Sec delay tube | 11.95 mm x 1.25 pitch, Height-25 ± 0.5 mm | CHEMICAL – 17 (50±5) | 4-6 | DM(50±5) + DC(200±5) | 4-6 | DC(200±5) | 4-6 | DC(200±5) | 4-6 | DC(200±5) | 4-6 | CHEMICAL – 17 (50±5) | 4-6 |
| 6 | 3 Sec delay tube | 11.95 mm x 1.25 pitch, Height-25 ± 0.5 mm | CHEMICAL – 17 (50±5) | 4-6 | DM(50±5) + DC(300±5) | 4-6 | DC(200±5) | 4-6 | CHEMICAL – 17 (100±5) | 4-6 | - | - | - | - |
| 7 | 1.7 Sec delay tube | 11.95 mm x 1.25 pitch, Height-25 ± 0.5 mm | CHEMICAL – 17 (50±5) | 4-6 | DM(50±5) + DC(100±5) | 4-6 | DC(100±5) | 4-6 | CHEMICAL – 17 (100±5) | 4-6 | - | - | - | - |

PROCESS – ALUMINIUM PLUG MACHINE AS ENUMERATED IN APPENDIX-'A-2'

PROCESS (5 SEC AL PLUG)

| | |
|-------------------------|--------------|
| CHEMICAL -17 (50±5) | Filling (mg) |
| 4-6 kg/cm2 | 1st Pressing |
| DM(50±5)+ DC(550±5) | Filling (mg) |
| 4-6 kg/cm2 | 2nd Pressing |
| DC(300±5) | Filling (mg) |
| 4-6 kg/cm2 | 3rd Pressing |
| DC(200±5) | Filling (mg) |
| 4-6 kg/cm2 | 4th Pressing |
| DC(100±5) | Filling (mg) |
| 4-6 kg/cm2 | 5th Pressing |
| CHEMICAL -17 (100±5) | Filling (mg) |
| 4-6 kg/cm2 | 6th Pressing |

PROCESS (3 SEC AL PLUG)

| | |
|-------------------------|-----------------|
| CHEMICAL -17 (50±5) | Filling (mg) |
| 4-6 kg/cm2 | 1st Pressing |
| DM(50±5)+ DC(350±5) | Filling (mg) |
| 4-6 kg/cm2 | 2nd Pressing |
| DC(300±5) | Filling (mg) |
| 4-6 kg/cm2 | 3rd Pressing |
| CHEMICAL -17 (100±5) | Filling (mg) |
| 4-6 kg/cm2 | 4th Pressing |